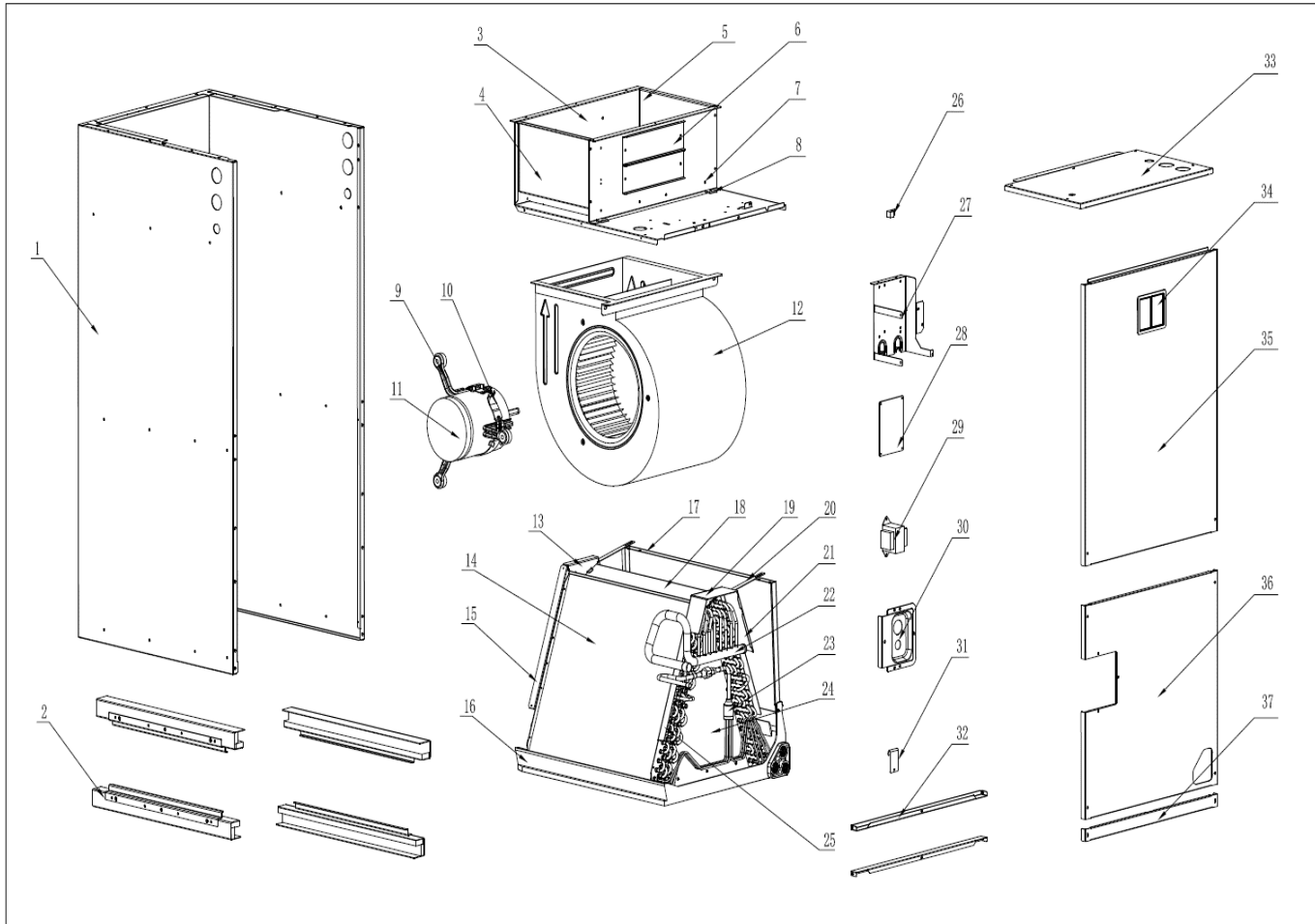
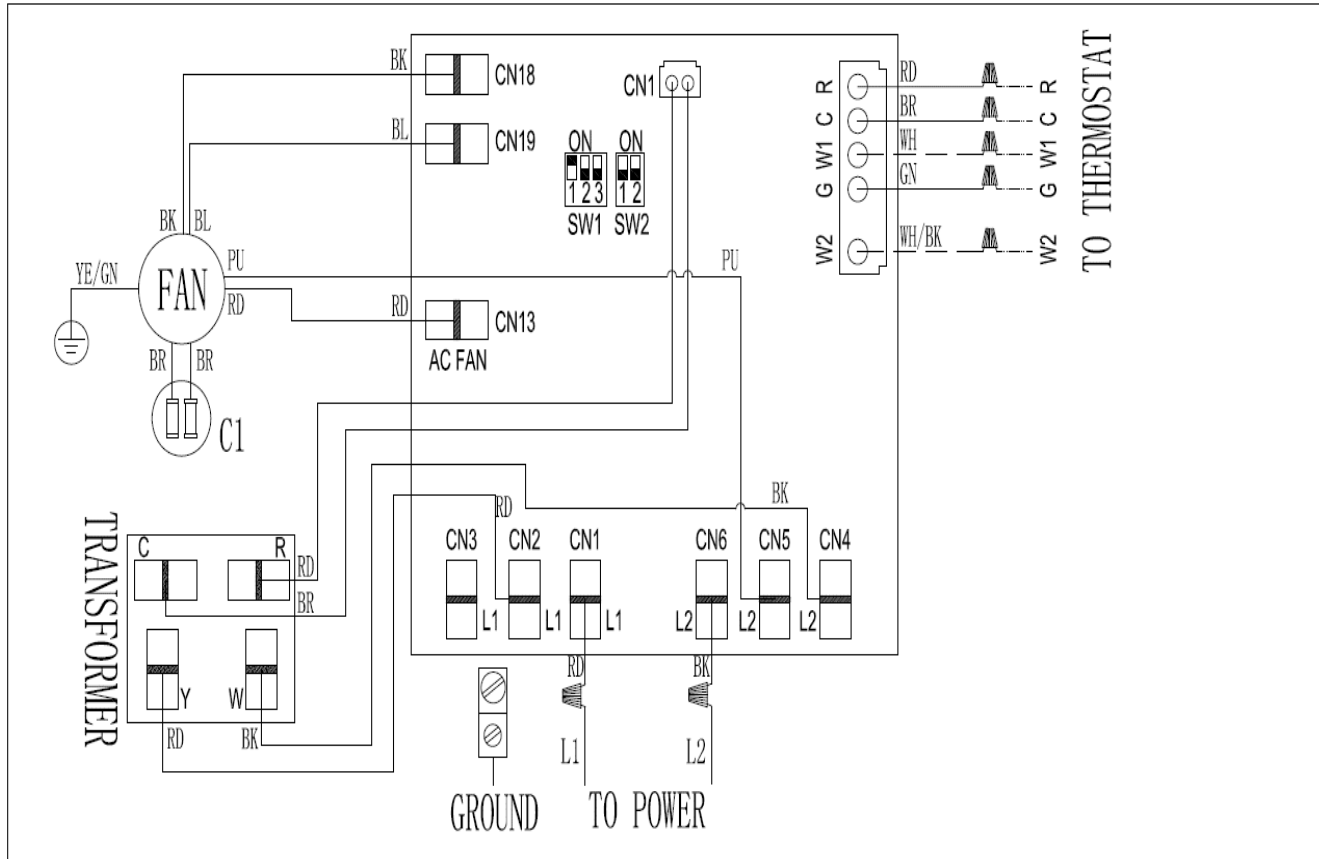


Exploded View - AHC24HA15



Exploded View - AHC24HA15



LINEAR ANNOTATION	NOTES	DIAL SWITCH DESCRIPTION	
<p>————— FACTORY DEFAULT</p> <p>----- FIELD INSTALLED</p> <p>----- FACTORY OPTION</p> <p>Please refer to the actual wiring diagram.</p>	<p>1. Grounded and all wiring to conform to I.E.C.</p> <p>2. Replacement wire must be the same gauge and insulation type as original wire.</p> <p>3. The units should connect the stated-cross-section earth wire and keep it grounding unfaithfully.</p> <p>4. Electric Heater is optional.</p>	SW1-1	AC FAN
		The rest of the DIP switches are reserved.	

Exploded View - AHC24HA15

No.	Part No.	Part Name	Qty	Remark
1	91043684	Base pan cotton sticking assembly	1	
2	91043685	Drain pan support plate cotton sticking assembly	4	
3	91043686	Wind wheel fixing plate	1	
4	91043688	Left side panel of air duct	1	
5	91043689	Right side panel of air duct	1	
6	91043691	Electric heater sealing plate	2	
7	91043687	Front side panel of air duct	1	
8	91043690	Wind wheel mounting block	2	
9	91043693	Motor fixing beam assembly	3	
10	91043692	Motor clamp	1	
11	91044854	Fan motor	1	
	91031791	Fan capacitor	1	
12	91038107	Wind wheel volute	1	
13	91043696	Evaporator fixing plate 1	1	
14	91044431	Evaporator	2	
15	91043697	Evaporator water baffle 1	2	
16	91043694	Plastic drain pan cotton sticking assembly	1	
17	91043695	Sheet metal drain pan cotton sticking assembly	1	
18	91043701	Evaporator sealing plate cotton sticking assembly	1	
19	91043698	Evaporator fixing plate 2	1	
20	91043703	Connecting plate	2	
21	91043700	Evaporator water baffle 3	1	
22	91043682	Evaporator gas collector pipe assembly	1	
23	91044755	Evaporator shunt pipe assembly	1	
24	91043702	Evaporator connecting plate	2	
25	91043699	Evaporator water baffle 2	1	
26	91043061	Brass binding post	1	
27	91043708	Electric control mounting plate	1	
28	91034032	PCB	1	
29	91041237	Transformer	1	
30	91043705	Piping cover cotton sticking assembly	1	
31	91043711	Drain pan fixing block	1	
32	91043709	Support bar	2	
33	91043707	Electric control box cover cotton sticking assembly	1	
34	91044424	Circuit breaker sealing plate	1	
35	91043706	Upper side panel cotton sticking assembly	1	

Exploded View - AHC24HA15

No.	Part No.	Part Name	Qty	Remark
36	91043704	Lower side panel cotton sticking assembly	1	
37	91043710	Filter cover	1	