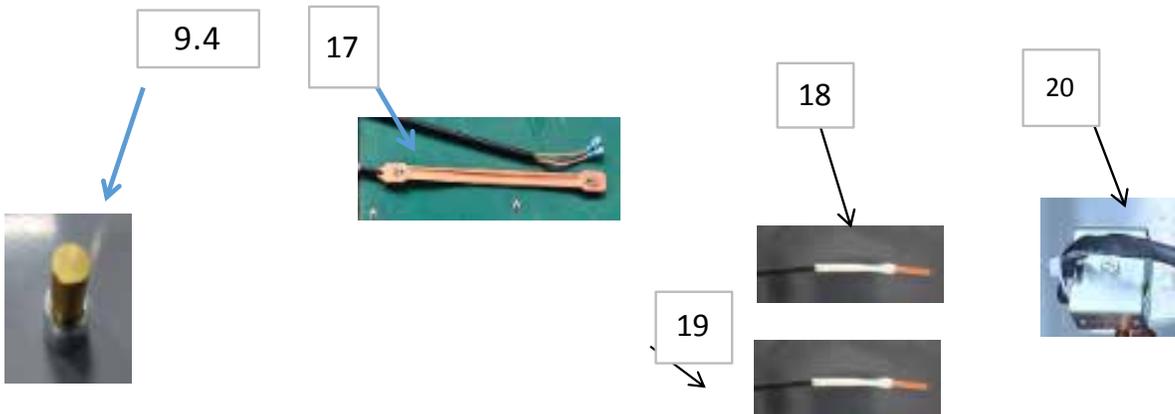
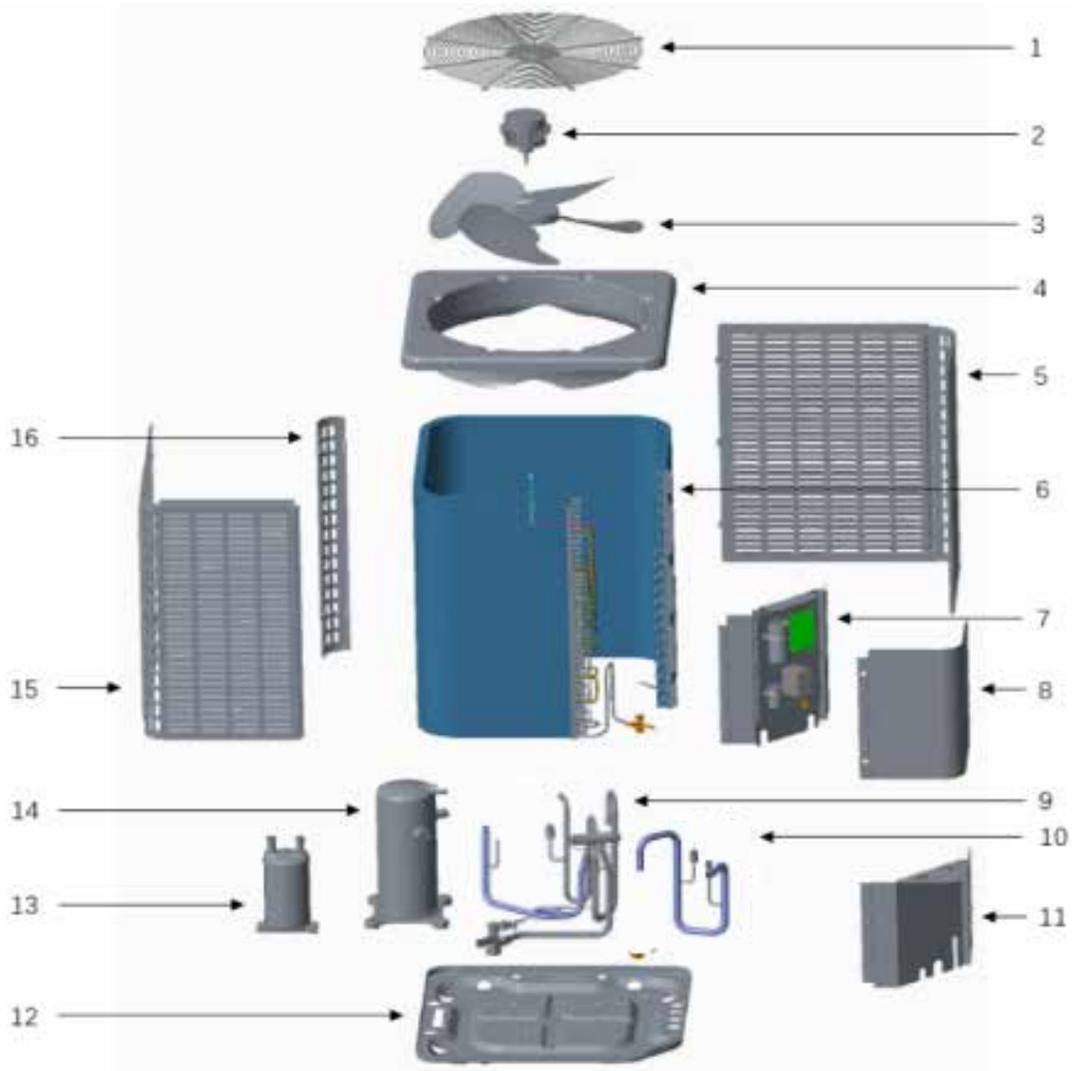
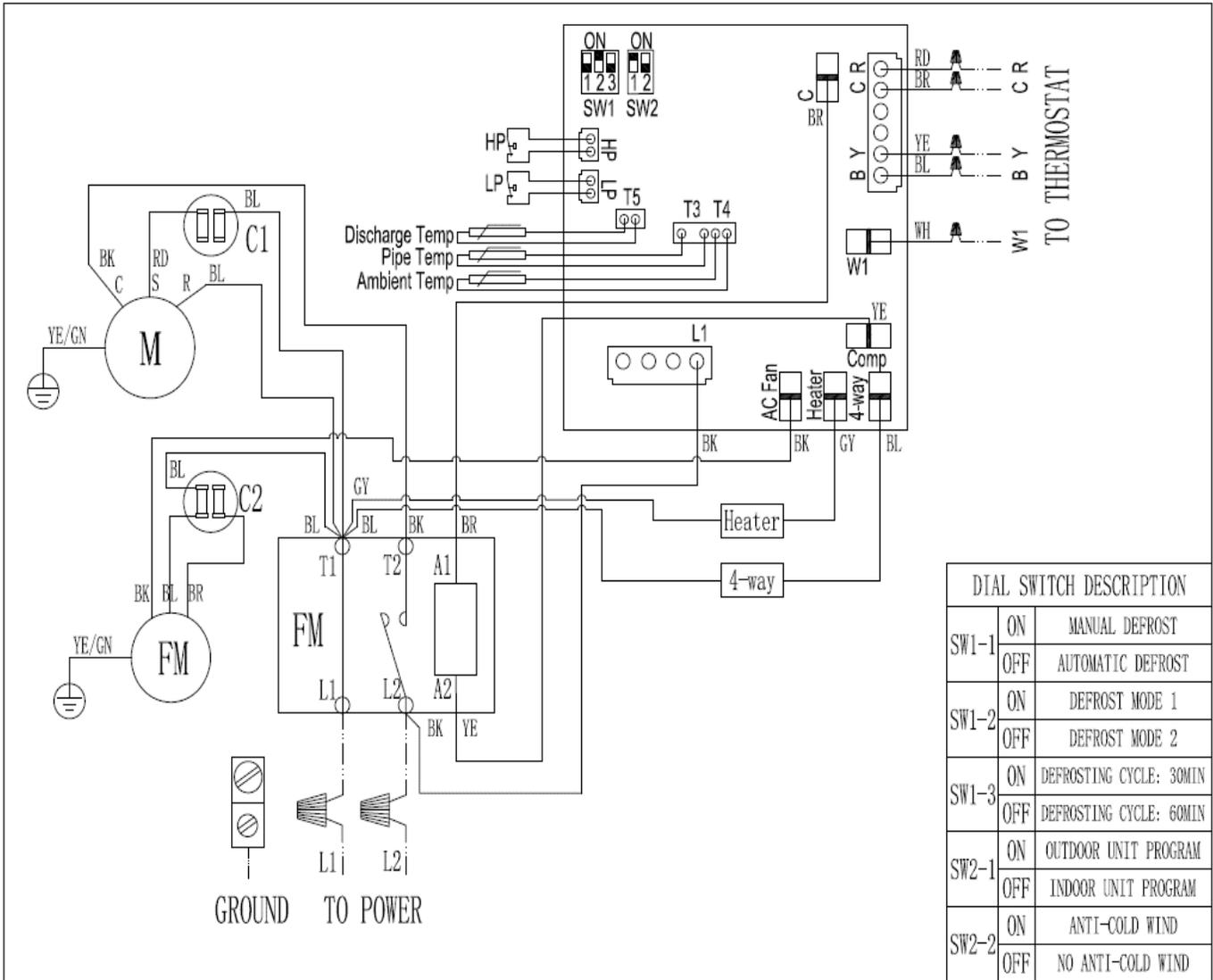


### Exploded View - CAC6014HA15



### Exploded View - CAC6014HA15



LINEAR ANNOTATION	NOTES	COMPONENT ANNOTATION
<p>————— FACTORY DEFAULT</p> <p>..... FIELD INSTALLED</p> <p>----- FACTORY OPTION</p> <p>Please refer to the actual wiring diagram.</p>	<ol style="list-style-type: none"> <li>1. Grounded and all wiring to conform to I.E.C.</li> <li>2. Replacement wire must be the same gauge and insulation type as original wire.</li> <li>3. The units should connect the stated-cross-section earth wire and keep it grounding unfaithfully.</li> <li>4. According to the actual connection of low-voltage switch or short wiring.</li> <li>5. For y-c terminal control voltage (AC-24v) current should not be less than 1.5A.</li> </ol>	<p>KM CONTACTOR    HP HIGH PRESSURE SWITCH</p> <p>M COMPRESSOR    LP LOW PRESSURE SWITCH</p> <p>FM FAN MOTOR</p> <p>C CAPACITOR</p> <p>4-WAY    4-WAY VALVE COIL</p> <p>HEATER    CRANKSHAFT HEATING BAND</p>

### Exploded View - CAC6014HA15

No.	Part No.	Part Name	Quantity
1	91037800	Top air outlet grille	1
2	91044403	Fan motor	1
3	91038105	Axial-flow fan	1
4	91043102	Top cover	1
5	91043115	Right side panel	1
6	91078158	Condenser assembly	1
6.1	91044298	Condenser component	1
6.2	91043165	Shunt components	1
6.3	91043166	Gas collector assembly	1
6.4	91078452	High pressure valve assembly	1
6.4.1	91079072	Cut-off valve 3/8	1
7	91044619	Electronic control part	1
7.1	91034034	PCB	1
7.2	91041307	AC contactor	1
7.3	91031803	Compressor capacitor	1
8	91043104	Upper side panel	1
9	91078459	4-way valve assembly	1
9.1	10501048	4-way valve	1
9.2	91039264	High pressure switch	1
9.3	91079087	Locke ring	1
9.4	91079073	Cut-off valve 7/8	1
9.5	91079076	Needle valve	1
10	91078456	Gas return pipe assembly	1
10.1	91039263	Low pressure switch	1
11	91043107	Lower side panel	1
12	91043101	Base pan components	1
13	91074990	Gas-liquid separator	1
14	91078192	Compressor	1
15	91043114	Left side panel	1
16	91043116	Support plate	1
17	91040125	Crankshaft heating belt	1
18	91041300	T3 T4 T5 sensor	1
20	91045862	4-way valve coil	1