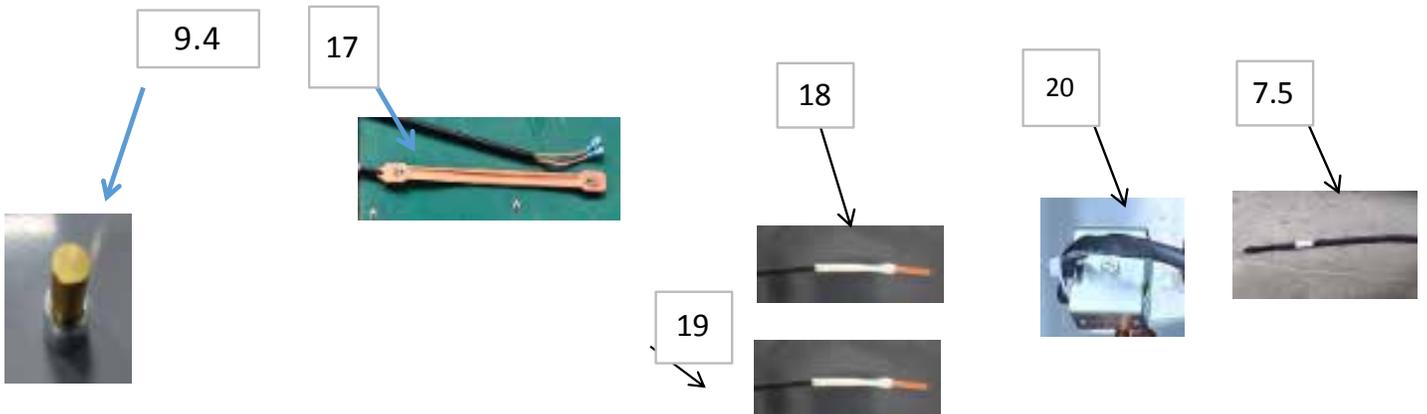
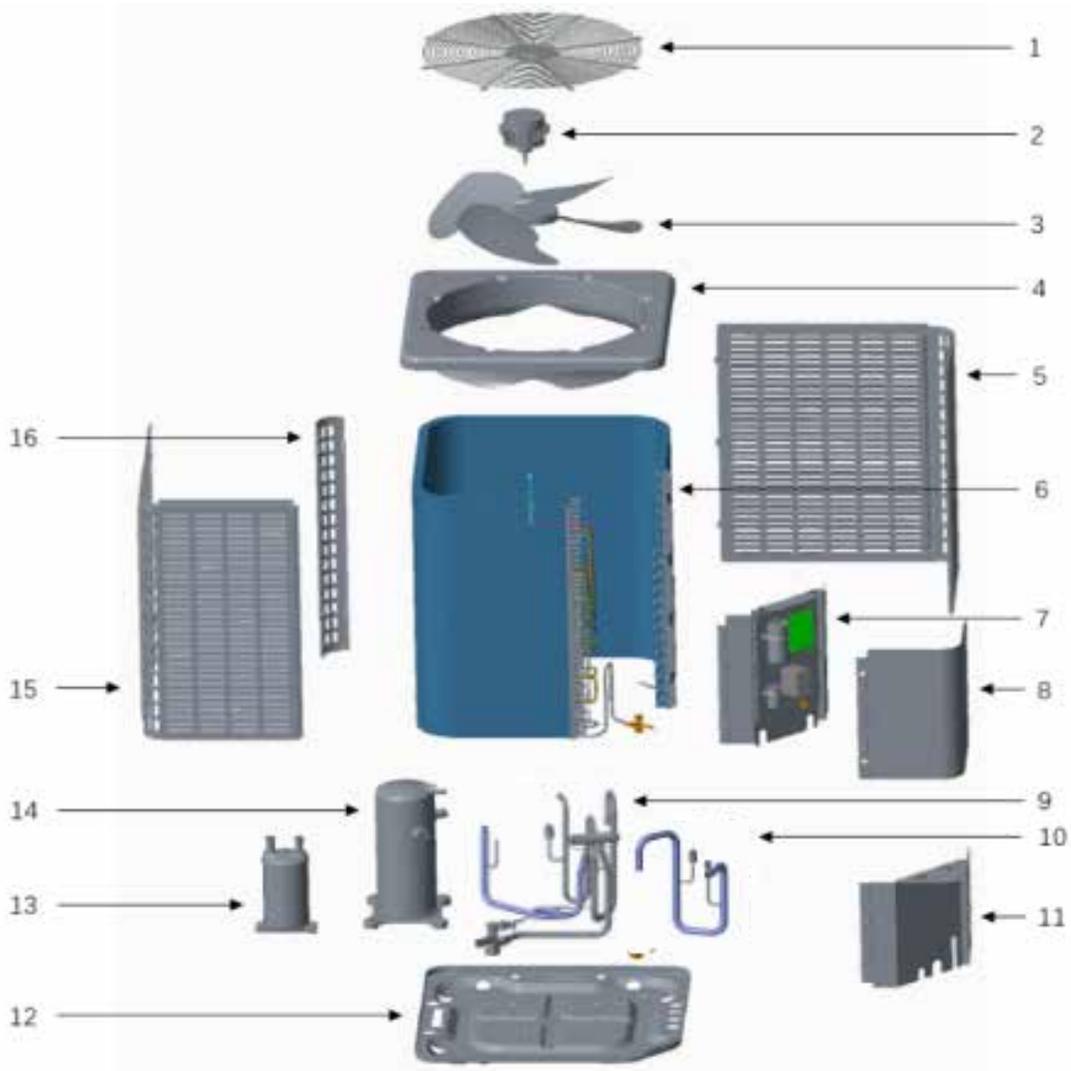
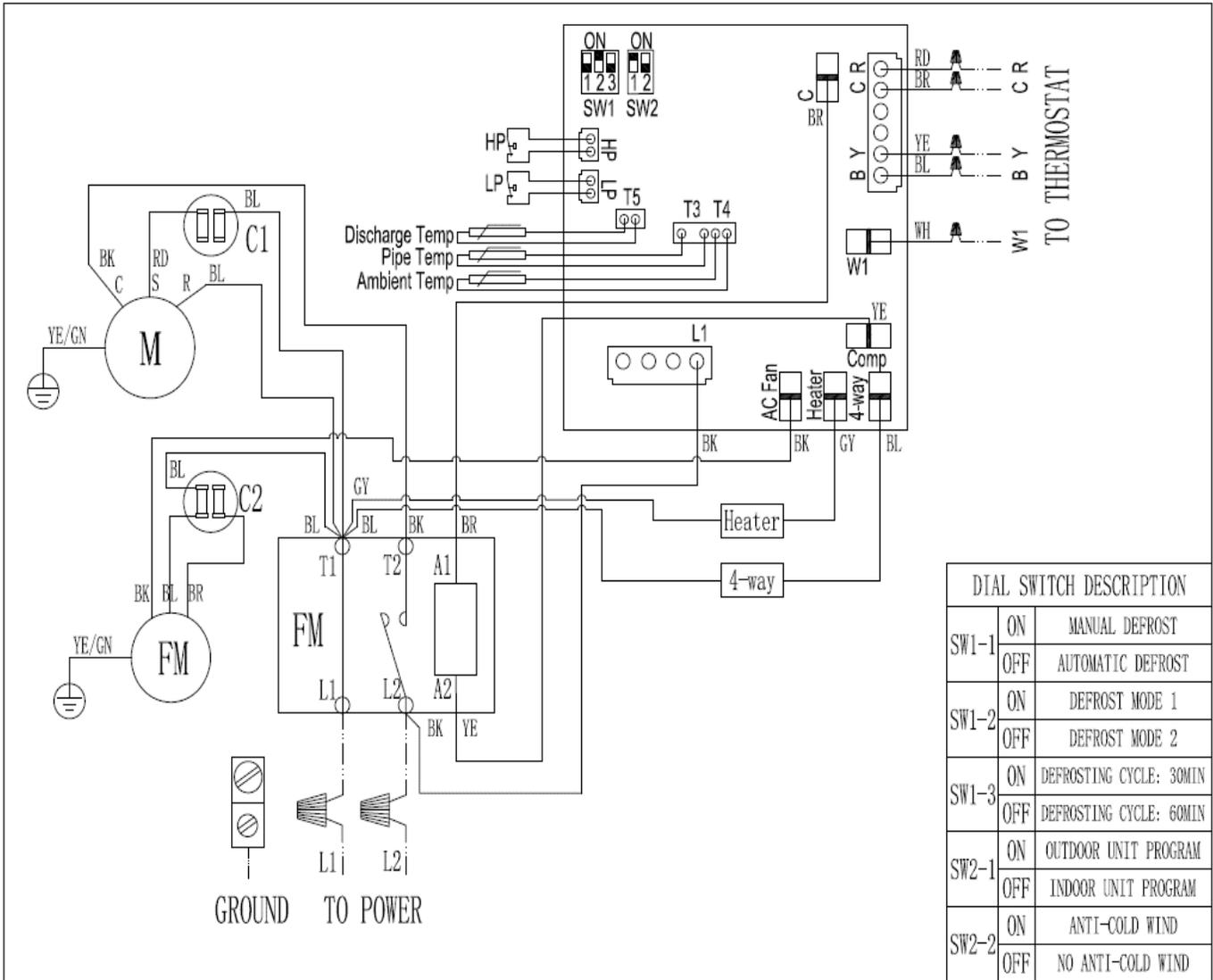


Exploded View - CAC3614HA15



### Exploded View - CAC3614HA15



LINEAR ANNOTATION	NOTES	COMPONENT ANNOTATION
<p>————— FACTORY DEFAULT</p> <p>..... FIELD INSTALLED</p> <p>----- FACTORY OPTION</p> <p>Please refer to the actual wiring diagram.</p>	<ol style="list-style-type: none"> <li>1. Grounded and all wiring to conform to I.E.C.</li> <li>2. Replacement wire must be the same gauge and insulation type as original wire.</li> <li>3. The units should connect the stated-cross-section earth wire and keep it grounding unfaithfully.</li> <li>4. According to the actual connection of low-voltage switch or short wiring.</li> <li>5. For y-c terminal control voltage (AC-24v) current should not be less than 1.5A.</li> </ol>	<p>KM CONTACTOR    HP HIGH PRESSURE SWITCH</p> <p>M COMPRESSOR    LP LOW PRESSURE SWITCH</p> <p>FM FAN MOTOR</p> <p>C CAPACITOR</p> <p>4-WAY    4-WAY VALVE COIL</p> <p>HEATER    CRANKSHAFT HEATING BAND</p>

### Exploded View - CAC3614HA15

No.	Part No.	Part Name	Quantity
1	91037800	Top air outlet grille	1
2	91078956	Fan motor	1
3	91038105	Axial-flow fan	1
4	91043102	Top cover	1
5	91043113	Right side panel	1
6	91078155	Condenser assembly	1
6.1	91044296	Condenser component	1
6.2	91043158	Shunt components	1
6.3	91043162	Gas collector assembly	1
6.4	91078449	High pressure valve assembly	1
6.4.1	91079072	Cut-off valve 3/8	1
7	91044616	Electronic control part	1
7.1	91034034	PCB	1
7.2	91041306	AC contactor	1
7.3	91031799	Compressor capacitor	1
7.4	91042834	Fan capacitor	1
7.5	91041298	Ambient temperature sensor	1
8	91043104	Upper side panel	1
9	91078458	4-way valve assembly	1
9.1	10501048	4-way valve	1
9.2	91039264	High pressure switch	1
9.3	91079074	Cut-off valve 3/4	1
9.4	91079087	Locke ring	1
9.5	91079076	Needle valve	1
10	91078454	Gas return pipe assembly	1
	91039263	Low pressure switch	1
11	91043108	Lower side panel	1
12	91043101	Base pan components	1
13	91044851	Gas-liquid separator	1
14	91078189	Compressor	1
15	91043112	Left side panel	1
16	91043111	Support plate	1
17	91040126	Crankshaft heating belt	1
18	91041297	Condenser temperature sensor	1
19	91041299	Discharge temperature sensor	1
20	91045862	4-way valve coil	1